



Fdrill热熔钻头最大穿透厚度表

Thread 螺纹	Diameter 直径mm	Max. material thickness最大穿透厚度				Collet Ø 夹头	Total length working part 工作面总长度	
		Short 标准短钻	Short/Flat 平口短钻	Long 标准长钻	Long/Flat 平口长钻		Short短钻	Long长钻
M2	1.8	1.6	1.8	2.2	3.2	6	5.8	7.8
M2.5	2.3	1.6	1.9	2.3	3.5	6	6.1	8.1
M3	2.7	1.7	2	2.4	3.7	6	6.7	8.7
M4	3.7	1.8	2.2	2.6	4.2	6	8.1	10.3
M4x0.5	3.8	1.8	2.2	2.6	4.2	6	8.2	10.5
M5	4.5	1.9	2.4	2.7	4.6	6	9.2	11.8
M5x0.5	4.8	1.9	2.4	2.7	4.7	6	9.6	12.4
M6	5.3	2	2.5	2.9	5	8	10.5	13.8
M6x0.75	5.6	2	2.5	2.9	5	8	11	14.5
M6x0.5	5.8	2	2.6	3	5.2	8	11.2	14.7
M8	7.3	2.2	2.9	3.3	5.9	8	13.5	18.1
M8x1	7.5	2.3	2.9	3.4	6	8	14	18.7
M8 x0.75	7.6	2.3	2.9	3.4	6	8	14.1	18.8
M10	9.2	2.6	3.2	3.7	6.6	10	16.8	22.5
M10x1.25	9.3	2.6	3.3	3.7	6.7	10	17	22.8
M10x1	9.5	2.6	3.3	3.8	6.7	10	17.3	23.2
M12	10.9	2.8	3.5	4	7.2	12	19.8	26.4
M12x1.5	11.2	2.8	3.6	4.1	7.3	12	20.3	27.1
M12x1	11.5	2.9	3.6	4.2	7.3	12	20.8	27.8
M14	13	3	3.9	4.5	7.9	14	23.5	31.3
M14x1.5	13.2	3.1	4	4.6	8	14	23.8	31.6
M16	14.8	3.3	4.2	4.8	8.5	16	26.9	35.4
M16x1.5	15.2	3.4	4.3	4.9	8.7	16	27.6	36.3
M18	16.7	3.5	4.6	5.2	9.2	18	30.4	39.7
M18x1	17.5	3.7	4.8	5.6	9.5	18	31.9	41.5
M20	18.7	3.8	5	5.7	9.9	18	34.1	44.3
M20x1.5	19.2	3.9	5.1	5.8	10	18	35.1	45.5
M20x1	19.5	3.9	5.2	5.8	10	18	35.6	46.2
G1/16	7.3	2.3	2.9	3.3	5.9	8	13.5	18.1
G1/8	9.2	2.6	3.2	3.7	6.6	10	16.8	22.5
G1/4	12.4	2.9	3.8	4.3	7.8	12	22.4	29.8
G3/8	15.9	3.4	4.5	5	8.9	16	28.9	37.9
G1/2	19.9	4	5.2	5.9	10	18	36.3	47
G3/4	25.4	4.8	6.2	7	10.4	20	46.4	59.6